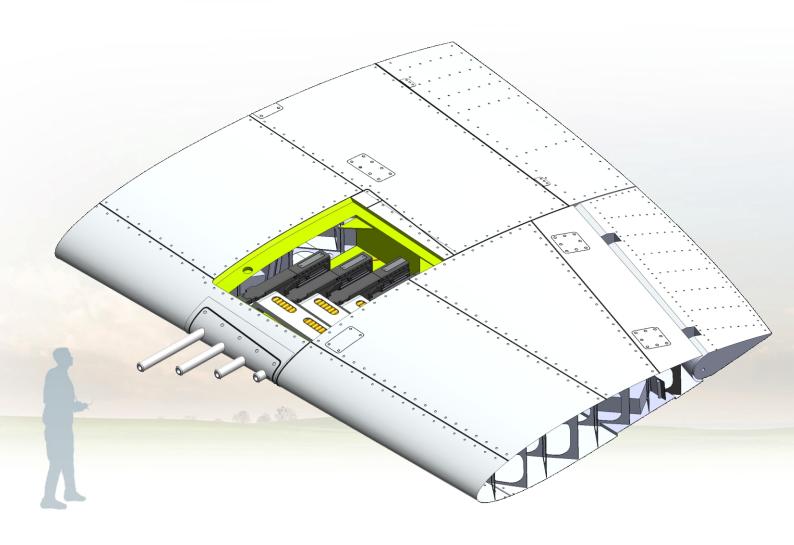


# USER GUIDE Created for 3D printer





#### **ASSEMBLY INSTRUCTION**

RC Model printed on 3D printer



Visit our website, <u>www.bastlero.com</u>, to purchase a product you are interested in. Once you've made your purchase, you will receive access to download the file in



Download the files onto an SD card. We have optimized the universal G-code output to work with a wide selection of printers and have tested our products on several printer brands and configurations. If you own a Prusa 3D printer, please use the Prusa G-code files for printing.



Print all of the model parts on your 3D printer. The minimum supported size of the printed surface should be 22x22x20 cm or 20x25x20 cm.



Assemble the model according to the attached PDF manual. For bonding the model parts, we recommend using Super Glue (medium thickness) and Activator.

#### **PRODUCT CONTAINS**

- STL files of an Machine Guns Browning cal. 50 for RC model P-47 Thunderbolt at a 1/8 scale for a Prusa 3D printer.
- G-Code for an Machine Guns Browning cal. 50 for RC model RC model P-47 Thunderbolt at a 1/8 scale, optimized for 3D printing.
- PrusaSlicer .3mf files Machine Guns Browning cal. 50 for RC model for an RC model P-47 Thunderbolt at a 1/8 scale.
- Asssembly instructions in PDF format

#### **MODEL SPECIFICATION**









### WATEVER YOU NEED

- 1. PLA/LPLA filament for print model parts
- 2. 3D Printer
- 3. Super glue and Activator
- 4. Product files
- 5. 2 magnets with a diameter of 5mm and 2 magnets with a diameter of 4mm.

#### PRINTED PARTS LIST

No.	Parts name	Color	Weight	Infil	P. Time	Perimeter
1	Machine gun body pos.1 left	Black	4g	2%	20m	1
2	Machine gun body pos.2 left	Black	4g	2%	20m	1
3	Machine gun body pos.3 left	Black	4g	2%	20m	1
4	Machine gun body pos.4 left	Black	4g	2%	20m	1
5	Ammunition magazine pos.1 left	Silver	1,4g	0%	15m	1
6	Ammunition magazine pos.2 left	Silver	1,4g	0%	15m	1
7	Ammunition magazine pos.3 left	Silver	1,4g	0%	15m	1
8	Ammunition magazine pos.4 left	Silver	1,4g	0%	15m	1
9	Machin gun cover left		4g	0%	50m	1
10	Machine gun body pos.1 right	Black	4g	2%	20m	1
11	Machine gun body pos.2 right	Black	4g	2%	20m	1
12	Machine gun body pos.3 right	Black	4g	2%	20m	1
13	Machine gun body pos.4 right	Black	4g	2%	20m	1
14	Ammunition magazine pos.1 right	Silver	1,4g	0%	15m	1
15	Ammunition magazine pos.2 right	Silver	1,4g	0%	15m	1
16	Ammunition magazine pos.3 right	Silver	1,4g	0%	15m	1
17	Ammunition magazine pos.4 right	Silver	1,4g	0%	15m	1
18	Machin gun cover right		4g	0%	50m	1
74	Wing Left A		105g	0%	10h	1
76	Wing Left E		72g	0%	7h30m	1
81	Wing Right A		105g	0%	10h	1
83	Wing Right E		72g	0%	7h30m	1



## WING Wing Assembly

